

## R227EA

A-Gas (U.S. Headquarters)

Chemwatch Hazard Alert Code: 1

Chemwatch: 54078

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Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

L.GHS.USA.EN

### SECTION 1 IDENTIFICATION

#### Product Identifier

Product name	R227EA
Chemical Name	1,1,1,2,3,3,3-heptafluoropropane
Synonyms	F7-C3-H; HFC-227ea; Halon 37; halogenated alkane fire extinguishing agent; FM-200
Proper shipping name	Heptafluoropropane or Refrigerant gas R 227
Chemical formula	C3HF7
Other means of identification	Not Available
CAS number	431-89-0

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	<p>Hydrofluorocarbons (HFCs) are organic compounds that contain fluorine and hydrogen atoms, and are the most common type of organofluorine compounds. They are frequently used in air conditioning and as refrigerants in place of the older chlorofluorocarbons. Fluorocarbons with few C-F bonds behave similarly to the parent hydrocarbons, but their reactivity can be altered significantly. Packed as liquid under pressure and remains liquid only under pressure. Fire extinguishing agent for use in total flooding application.</p>
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#### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	A-Gas (U.S. Headquarters)
Address	1100 Haskins Rd OH 43402 United States
Telephone	14198678990
Fax	1-419-867-3279
Website	www.agasamericas.com
Email	tammy.myers@agas.com

#### Emergency phone number

Association / Organisation	PERS
Emergency telephone numbers	1-800-633-8253
Other emergency telephone numbers	International 1-801-629-0667

### SECTION 2 HAZARD(S) IDENTIFICATION

#### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Simple Asphyxiant, Gas under Pressure (Liquefied gas)
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#### Label elements

Hazard pictogram(s)	
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**Hazard statement(s)**

<b>H280</b>	Contains gas under pressure; may explode if heated.
	May displace oxygen and cause rapid suffocation

**Hazard(s) not otherwise classified**

Not Applicable

**Precautionary statement(s) General**

<b>P101</b>	If medical advice is needed, have product container or label at hand.
<b>P102</b>	Keep out of reach of children.
<b>P103</b>	Read label before use.

**Precautionary statement(s) Prevention**

Not Applicable

**Precautionary statement(s) Response**

Not Applicable

**Precautionary statement(s) Storage**

<b>P410+P403</b>	Protect from sunlight. Store in a well-ventilated place.
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**Precautionary statement(s) Disposal**

Not Applicable

**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS****Substances**

CAS No	%[weight]	Name
431-89-0	100	<u>R227ea</u>

**Mixtures**

See section above for composition of Substances

**SECTION 4 FIRST-AID MEASURES****Description of first aid measures**

<b>Eye Contact</b>	<ul style="list-style-type: none"> <li>▶ If product comes in contact with eyes remove the patient from gas source or contaminated area.</li> <li>▶ Take the patient to the nearest eye wash, shower or other source of clean water.</li> <li>▶ Open the eyelid(s) wide to allow the material to evaporate.</li> <li>▶ Gently rinse the affected eye(s) with clean, cool water for at least 15 minutes. Have the patient lie or sit down and tilt the head back. Hold the eyelid(s) open and pour water slowly over the eyeball(s) at the inner corners, letting the water run out of the outer corners.</li> <li>▶ The patient may be in great pain and wish to keep the eyes closed. It is important that the material is rinsed from the eyes to prevent further damage.</li> <li>▶ Ensure that the patient looks up, and side to side as the eye is rinsed in order to better reach all parts of the eye(s)</li> <li>▶ Transport to hospital or doctor.</li> <li>▶ Even when no pain persists and vision is good, a doctor should examine the eye as delayed damage may occur.</li> <li>▶ If the patient cannot tolerate light, protect the eyes with a clean, loosely tied bandage.</li> <li>▶ Ensure verbal communication and physical contact with the patient.</li> </ul> <p><b>DO NOT</b> allow the patient to rub the eyes  <b>DO NOT</b> allow the patient to tightly shut the eyes  <b>DO NOT</b> introduce oil or ointment into the eye(s) without medical advice  <b>DO NOT</b> use hot or tepid water.</p>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul> <p>In case of cold burns (frost-bite):</p> <ul style="list-style-type: none"> <li>▶ Move casualty into warmth before thawing the affected part; if feet are affected carry if possible</li> <li>▶ Bathe the affected area immediately in luke-warm water (not more than 35 deg C) for 10 to 15 minutes, immersing if possible and without rubbing</li> <li>▶ <b>DO NOT</b> apply hot water or radiant heat.</li> <li>▶ Apply a clean, dry, light dressing of "fluffed-up" dry gauze bandage</li> <li>▶ If a limb is involved, raise and support this to reduce swelling</li> <li>▶ If an adult is involved and where intense pain occurs provide pain killers such as paracetamol</li> <li>▶ Transport to hospital, or doctor</li> <li>▶ Subsequent blackening of the exposed tissue indicates potential of necrosis, which may require amputation.</li> </ul>

<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ Following exposure to gas, remove the patient from the gas source or contaminated area.</li> <li>▶ NOTE: Personal Protective Equipment (PPE), including positive pressure self-contained breathing apparatus may be required to assure the safety of the rescuer.</li> <li>▶ Prostheses such as false teeth, which may block the airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If the patient is not breathing spontaneously, administer rescue breathing.</li> <li>▶ If the patient does not have a pulse, administer CPR.</li> <li>▶ If medical oxygen and appropriately trained personnel are available, administer 100% oxygen.</li> <li>▶ Summon an emergency ambulance. If an ambulance is not available, contact a physician, hospital, or Poison Control Centre for further instruction.</li> <li>▶ Keep the patient warm, comfortable and at rest while awaiting medical care.</li> <li>▶ <b>MONITOR THE BREATHING AND PULSE, CONTINUOUSLY.</b></li> <li>▶ Administer rescue breathing (preferably with a demand-valve resuscitator, bag-valve mask-device, or pocket mask as trained) or CPR if necessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Not considered a normal route of entry.</li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul>

### Most important symptoms and effects, both acute and delayed

See Section 11

### Indication of any immediate medical attention and special treatment needed

for intoxication due to Freons/ Halons;

A: Emergency and Supportive Measures

- ▶ Maintain an open airway and assist ventilation if necessary
- ▶ Treat coma and arrhythmias if they occur. Avoid (adrenaline) epinephrine or other sympathomimetic amines that may precipitate ventricular arrhythmias. Tachyarrhythmias caused by increased myocardial sensitisation may be treated with propranolol, 1-2 mg IV or esmolol 25-100 microgm/kg/min IV.
- ▶ Monitor the ECG for 4-6 hours

B: Specific drugs and antidotes:

- ▶ There is no specific antidote

C: Decontamination

- ▶ Inhalation; remove victim from exposure, and give supplemental oxygen if available.
- ▶ Ingestion; (a) Prehospital: Administer activated charcoal, if available. **DO NOT** induce vomiting because of rapid absorption and the risk of abrupt onset CNS depression. (b) Hospital: Administer activated charcoal, although the efficacy of charcoal is unknown. Perform gastric lavage only if the ingestion was very large and recent (less than 30 minutes)

D: Enhanced elimination:

- ▶ There is no documented efficacy for diuresis, haemodialysis, haemoperfusion, or repeat-dose charcoal.

*POISONING and DRUG OVERDOSE, Californian Poison Control System Ed. Kent R Olson; 3rd Edition*

- ▶ Do not administer sympathomimetic drugs unless absolutely necessary as material may increase myocardial irritability.
- ▶ No specific antidote.
- ▶ Because rapid absorption may occur through lungs if aspirated and cause systematic effects, the decision of whether to induce vomiting or not should be made by an attending physician.
- ▶ If lavage is performed, suggest endotracheal and/or esophageal control.
- ▶ Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach.
- ▶ Treatment based on judgment of the physician in response to reactions of the patient

For frost-bite caused by liquefied petroleum gas:

- ▶ If part has not thawed, place in warm water bath (41-46 C) for 15-20 minutes, until the skin turns pink or red.
- ▶ Analgesia may be necessary while thawing.
- ▶ If there has been a massive exposure, the general body temperature must be depressed, and the patient must be immediately rewarmed by whole-body immersion, in a bath at the above temperature.
- ▶ Shock may occur during rewarming.
- ▶ Administer tetanus toxoid booster after hospitalization.
- ▶ Prophylactic antibiotics may be useful.
- ▶ The patient may require anticoagulants and oxygen.

[Shell Australia 22/12/87]

For gas exposures:

#### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema .
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.

#### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

## SECTION 5 FIRE-FIGHTING MEASURES

### Extinguishing media

**SMALL FIRE:** Use extinguishing agent suitable for type of surrounding fire.

**LARGE FIRE:** Cool cylinder.

**DO NOT** direct water at source of leak or venting safety devices as icing may occur.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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### Special protective equipment and precautions for fire-fighters

<b>Fire Fighting</b>	<p>----- GENERAL -----</p> <ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus and protective gloves.</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Containers may explode when heated - Ruptured cylinders may rocket</li> <li>▶ Fire exposed containers may vent contents through pressure relief devices.</li> <li>▶ High concentrations of gas may cause asphyxiation without warning.</li> <li>▶ May decompose explosively when heated or involved in fire.</li> <li>▶ Contact with gas may cause burns, severe injury and/ or frostbite.</li> </ul> <p>Decomposition may produce toxic fumes of: carbon monoxide (CO) carbon dioxide (CO<sub>2</sub>) hydrogen fluoride other pyrolysis products typical of burning organic material.</p> <p><b>Contains low boiling substance:</b> Closed containers may rupture due to pressure buildup under fire conditions.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Avoid breathing vapour and any contact with liquid or gas. Protective equipment including respirator should be used.</li> <li>▶ <b>DO NOT</b> enter confined spaces where gas may have accumulated.</li> <li>▶ Increase ventilation.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of all unprotected personnel and move upwind.</li> <li>▶ Alert Emergency Authority and advise them of the location and nature of hazard.</li> <li>▶ Wear breathing apparatus and protective gloves.</li> <li>▶ Prevent by any means available, spillage from entering drains and water-courses.</li> <li>▶ Remove leaking cylinders to a safe place.</li> <li>▶ Fit vent pipes. Release pressure under safe, controlled conditions</li> <li>▶ Burn issuing gas at vent pipes.</li> <li>▶ <b>DO NOT</b> exert excessive pressure on valve; <b>DO NOT</b> attempt to operate damaged valve.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>·Consider use in closed pressurised systems, fitted with temperature, pressure and safety relief valves which are vented for safe dispersal. Use only properly specified equipment which is suitable for this product, its supply pressure and temperature</li> <li>·The tubing network design connecting gas cylinders to the delivery system should include appropriate pressure indicators and vacuum or suction lines.</li> <li>·Fully-welded types of pressure gauges, where the bourdon tube sensing element is welded to the gauge body, are recommended.</li> <li>·Before connecting gas cylinders, ensure manifold is mechanically secure and does not containing another gas.</li> </ul> <p>▶ <b>DO NOT</b> transfer gas from one cylinder to another.</p>
<b>Other information</b>	<ul style="list-style-type: none"> <li>·Do NOT store halogenated aliphatics in areas containing alkali or alkaline earth metals such as powdered aluminum, zinc, or beryllium</li> <li>▶ Store below 38 deg. C.</li> <li>▶ Cylinders should be stored in a purpose-built compound with good ventilation, preferably in the open.</li> </ul>

- ▶ Such compounds should be sited and built in accordance with statutory requirements.
- ▶ The storage compound should be kept clear and access restricted to authorised personnel only.
- ▶ Cylinders stored in the open should be protected against rust and extremes of weather.

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT use aluminium or galvanised containers</b></li> <li>▶ Cylinder:</li> <li>▶ Ensure the use of equipment rated for cylinder pressure.</li> <li>▶ Ensure the use of compatible materials of construction.</li> <li>▶ Valve protection cap to be in place until cylinder is secured, connected.</li> <li>▶ Cylinder must be properly secured either in use or in storage.</li> </ul>
<b>Storage incompatibility</b>	<p>Haloalkanes:</p> <ul style="list-style-type: none"> <li>▶ are highly reactive:some of the more lightly substituted lower members are highly flammable; the more highly substituted may be used as fire suppressants, not always with the anticipated results.</li> <li>▶ may react with the lighter divalent metals to produce more reactive compounds analogous to Grignard reagents.</li> <li>▶ may produce explosive compounds following prolonged contact with metallic or other azides</li> <li>▶ may react on contact with potassium or its alloys - although apparently stable on contact with a wide range of halocarbons, reaction products may be shock-sensitive and may explode with great violence on light impact; severity generally increases with the degree of halocarbon substitution and potassium-sodium alloys give extremely sensitive mixtures .</li> </ul> <p>BRETHERRICK L.: Handbook of Reactive Chemical Hazards</p> <ul style="list-style-type: none"> <li>▶ react with metal halides and active metals, eg. sodium (Na), potassium (K), lithium (Li),calcium (Ca), zinc (Zn), powdered aluminium (Al) and aluminium alloys, magnesium (Mg) and magnesium alloys.</li> </ul> <p>As a general rule, hydrofluorocarbons tend to be flammable unless they contain more fluorine atoms than hydrogen atoms.</p> <ul style="list-style-type: none"> <li>▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
R227EA	Not Available	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
R227ea	Not Available	Not Available

#### MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable.

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Chemical goggles.</li> <li>▶ Full face shield may be required for supplementary but never for primary protection of eyes.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ Butyl rubber gloves <ul style="list-style-type: none"> <li>-Butyl rubber gloves should be used when handling halogenated aliphatics .</li> <li>-Nitrile, PVC-coated nitrile, and PVC protective equipment are not recommended</li> </ul> </li> <li>▶ Neoprene gloves</li> <li>▶ Polyethylene gloves</li> <li>▶ When handling sealed and suitably insulated cylinders wear cloth or leather gloves.</li> <li>▶ Insulated gloves:</li> </ul>

	NOTE: Insulated gloves should be loose fitting so that may be removed quickly if liquid is spilled upon them. Insulated gloves are not made to permit hands to be placed in the liquid; they provide only short-term protection from accidental contact with the liquid.
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>·Halogen-selective detectors use a specialized sensor that allows the monitor to detect compounds containing fluorine, chlorine, bromine, and iodine with-out interference from other species.These detectors are typically easy to use, feature higher sensitivity than the nonselective detectors (detection limits are typically &lt;5 ppm when used as an area monitor and &lt;1.4 gm/yr [<math>&lt;0.05</math> oz/yr] when used as a leak pinpointer).</li> <li>·Compound-Specific Detectors are typically capable of detecting the presence of a single compound without interference from other compounds.</li> <li>▶ Protective overalls, closely fitted at neck and wrist.</li> <li>▶ Eye-wash unit.</li> <li>▶ Ensure availability of lifeline in confined spaces.</li> <li>▶ Staff should be trained in all aspects of rescue work.</li> </ul>

## Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- ▶ Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Appearance</b>	Colourless, odourless compressed gas; does not mix with water.		
<b>Physical state</b>	Liquified Gas	<b>Relative density (Water = 1)</b>	1.46
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Applicable
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not available.
<b>Melting point / freezing point (°C)</b>	-131	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	-16.4	<b>Molecular weight (g/mol)</b>	170.03
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	100
<b>Vapour pressure (kPa)</b>	404.32 @ 21 C	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## SECTION 10 STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Exposure to high concentrations of fluorocarbons may produce cardiac arrhythmias or cardiac arrest due sensitisation of the heart to adrenalin or noradrenalin. Deaths associated with exposures to fluorocarbons (specifically halogenated aliphatics) have occurred in occupational settings and in inhalation of bronchodilator drugs.</p> <p>Bronchospasm consistently occurs in human subjects inhaling fluorocarbons. At a measured concentration of 1700 ppm of one of the commercially available aerosols there is a biphasic change in ventilatory capacity, the first reduction occurring within a few minutes and the second delayed up to 30 minutes.</p> <p>Common, generalised symptoms associated with non-toxic gas inhalation include :</p> <ul style="list-style-type: none"> <li>▶ central nervous system effects such as headache, confusion, dizziness, progressive stupor, coma and seizures;</li> <li>▶ respiratory system complications may include tachypnoea and dyspnoea;</li> <li>▶ cardiovascular effects may include circulatory collapse and arrhythmias;</li> <li>▶ gastrointestinal effects may also be present and may include mucous membrane irritation and nausea and vomiting.</li> </ul> <p>Acute intoxication by halogenated aliphatic hydrocarbons appears to take place over two stages. Signs of a reversible narcosis are evident in the first stage and in the second stage signs of injury to organs may become evident, a single organ alone is (almost) never involved.</p> <p>Depression of the central nervous system is the most outstanding effect of most halogenated aliphatic hydrocarbons. Inebriation and excitation, passing into narcosis, is a typical reaction. In severe acute exposures there is always a danger of death from respiratory failure or cardiac arrest due to a tendency to make the heart more susceptible to catecholamines (adrenalin)</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.</p> <p>The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p>
<b>Ingestion</b>	<p>Overexposure is unlikely in this form.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p>
<b>Skin Contact</b>	<p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Limited evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>In common with other halogenated aliphatics, fluorocarbons may cause dermal problems due to a tendency to remove natural oils from the skin causing irritation and the development of dry, sensitive skin. They do not appear to be appreciably absorbed.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Material on the skin evaporates rapidly and may cause tingling, chilling and even temporary numbness</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Vapourising liquid causes rapid cooling and contact may cause cold burns, frostbite, even through normal gloves. Frozen skin tissues are painless and appear waxy and yellow. Signs and symptoms of frost-bite may include "pins and needles", paleness followed by numbness, a hardening and stiffening of the skin, a progression of colour changes in the affected area, (first white, then mottled and blue and eventually black; on recovery, red, hot, painful and blistered).</p> <p>Prolonged or widespread skin contact with the liquid may result in the absorption of harmful amounts of material.</p>

<b>Eye</b>	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn). Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..
<b>Chronic</b>	Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.  It is generally accepted that the fluorocarbons are less toxic than the corresponding halogenated aliphatic based on chlorine. Repeated inhalation exposure to the fluorocarbon FC-11 does not produce pathologic lesions of the liver and other visceral organs in experimental animals. There has been conjecture in non-scientific publications that fluorocarbons may cause leukemia, cancer, sterility and birth defects; these have not been verified by current research. The high incidence of cancer, spontaneous abortion and congenital anomalies amongst hospital personnel, repeatedly exposed to fluorine-containing general anaesthetics, has caused some scientists to call for a lowering of the fluorocarbon exposure standard to 5 ppm since some are mutagens. Principal route of occupational exposure to the gas is by inhalation.

<b>R227ea</b>	<b>TOXICITY</b> Inhalation (rat) LC50: >787796.097864 mg/l/4h] <sup>[2]</sup>	<b>IRRITATION</b> Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>R227EA</b>	Disinfection by products (DBPs) re formed when disinfectants such as chlorine, chloramine, and ozone react with organic and inorganic matter in water. The observations that some DBPs such as trihalomethanes (THMs), di-/trichloroacetic acids, and 3-chloro-4-(dichloromethyl)-5-hydroxy-2(5H)-furanone (MX) are carcinogenic in animal studies have raised public concern over the possible adverse health effects of DBPs. To date, several hundred DBPs have been identified. Numerous haloalkanes and haloalkenes have been tested for carcinogenic and mutagenic activities. In general, the genotoxic potential is dependent on the nature, number, and position of halogen(s) and the molecular size of the compound.
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<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✗	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✗	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗
<b>Mutagenicity</b>	✗	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✔ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
<b>R227ea</b>	LC50	96	Fish	12.253mg/L	3
	EC50	48	Crustacea	>97.9mg/L	2
	EC50	96	Algae or other aquatic plants	29.866mg/L	3
	NOEC	96	Fish	10mg/L	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

HFCs (hydrofluorocarbons) have been widely used as replacements for Ozone Depletion Substances (ODSs.) Because they do not contain chlorine or bromine, they have an ozone Depletion Potential (ODP) of 0. However, certain HFCs have high Global warming Potential (GWPs). Perfluorinated fluorocarbons (PFCs) have extremely high GWPs and long atmospheric lifetimes. They do not deplete stratospheric ozone, but the U.S. Environmental Protection Agency (EPA) is concerned about their impact on global warming. 90halkane

In addition to carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O), the greenhouse gases mentioned in the Kyoto Protocol include synthetic substances that share the common feature of being highly persistent in the atmosphere and exhibiting very high specific radiative forcing (radiative forcing is the change in the balance between radiation coming into the atmosphere and radiation out; a positive radiative forcing tends on average to warm the surface of the earth). These synthetic substances include hydrocarbons that are partially fluorinated (HCFs) or totally fluorinated (PFCs) as well as sulfur hexafluoride (SF<sub>6</sub>).

The greenhouse potential of these substances, expressed as multiples of that of CO<sub>2</sub>, are within the range of 140 to 11,700 for HFCs, from 6500 to 9,200 for PFCs and 23,900 for SF<sub>6</sub>. Once emitted into the atmosphere, these substances have an impact on the environment for decades, centuries, or in certain instances, for thousands of years.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
R227ea	HIGH	HIGH

## Bioaccumulative potential

Ingredient	Bioaccumulation
R227ea	LOW (LogKOW = 2.5133)

## Mobility in soil

Ingredient	Mobility
R227ea	LOW (KOC = 680.2)

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

Product / Packaging disposal	
	<ul style="list-style-type: none"><li>▶ Evaporate residue at an approved site.</li><li>▶ Return empty containers to supplier. If containers are marked non-returnable establish means of disposal with manufacturer prior to purchase.</li><li>▶ Ensure damaged or non-returnable cylinders are gas-free before disposal.</li></ul>

## SECTION 14 TRANSPORT INFORMATION

### Labels Required

	
Marine Pollutant	NO

### Land transport (DOT)

UN number	3296
UN proper shipping name	Heptafluoropropane or Refrigerant gas R 227
Transport hazard class(es)	Class : 2.2 Subrisk : Not Applicable
Packing group	Not Applicable
Environmental hazard	Not Applicable
Special precautions for user	Hazard Label : 2.2 Special provisions : T50

### Air transport (ICAO-IATA / DGR)

UN number	3296
UN proper shipping name	Heptafluoropropane; Refrigerant gas R 227
Transport hazard class(es)	ICAO/IATA Class : 2.2 ICAO / IATA Subrisk : Not Applicable ERG Code : 2L
Packing group	Not Applicable
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : Not Applicable Cargo Only Packing Instructions : 200 Cargo Only Maximum Qty / Pack : 150 kg Passenger and Cargo Packing Instructions : 200 Passenger and Cargo Maximum Qty / Pack : 75 kg Passenger and Cargo Limited Quantity Packing Instructions : Forbidden Passenger and Cargo Limited Maximum Qty / Pack : Forbidden

### Sea transport (IMDG-Code / GGVSee)

UN number	3296
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<b>UN proper shipping name</b>	HEPTAFLUOROPROPANE (REFRIGERANT GAS R 227)	
<b>Transport hazard class(es)</b>	IMDG Class	2.2
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	Not Applicable	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-C, S-V
	Special provisions	Not Applicable
	Limited Quantities	120 mL

#### Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

### SECTION 15 REGULATORY INFORMATION

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

##### R227EA IS FOUND ON THE FOLLOWING REGULATORY LISTS

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

#### Federal Regulations

##### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### SECTION 311/312 HAZARD CATEGORIES

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	Yes
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	Yes
Hazards Not Otherwise Classified	No

##### US. EPA CERCLA HAZARDOUS SUBSTANCES AND REPORTABLE QUANTITIES (40 CFR 302.4)

None Reported

#### State Regulations

##### US. CALIFORNIA PROPOSITION 65

None Reported

#### National Inventory Status

National Inventory	Status
Australia - AICS	Yes

Canada - DSL	Yes
Canada - NDSL	No (R227ea)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory</i> <i>No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

## SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	09/09/2018
<b>Initial Date</b>	04/10/2003

### SDS Version Summary

Version	Issue Date	Sections Updated
5.1.1.1	15/04/2009	Acute Health (eye), Acute Health (skin), Advice to Doctor, Disposal, Fire Fighter (fire/explosion hazard), Fire Fighter (fire incompatibility), First Aid (eye), First Aid (skin), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Storage (storage incompatibility)
6.1.1.1	09/09/2018	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Advice to Doctor, Classification, Environmental, Exposure Standard, Fire Fighter (fire/explosion hazard), Personal Protection (other), Personal Protection (Respirator), Personal Protection (hands/feet), Physical Properties, Storage (storage incompatibility), Storage (storage requirement), Supplier Information, Synonyms, Toxicity and Irritation (Other), Use

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit,  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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